

SOUTH PRODUCTION NOTES

Aug 5, 2015
Day Shift notes

BASF EMPLOYEES
251 Last Recordable
185 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Start up on midnight shift but first batch had a variety of diameters. Stopped for engineering guidance (emails to Kaput, Grodecki and Bodmann) and manpower.

#1 RC / AI 3952:

We Started feeding the calciner late on afternoon shift, may run out of feed by day shift Wednesday. We did a bunch of testing on the trimer and determined that we are getting a low DP on stage 3 due to it being so clean. We have decided to go ahead and start feeding #1 calciner and keep an eye on the Trimer for any issue.

Trimer: Stage #2 and #1 water flow have been cut back to try and get the DP on stage #3 up. So if we have any water flow issues you can increase the water to each stage by opening the valve on the line from the pump's.

We tried to open suction to #3 calciner but it did not help us on the DP for #3 stage due to having it cut back to a .35.

#2 MED line / Cu 0860:

On hold. Waiting for lab results and instructions from Justin.
Cooling lines have been locked out for Lucas to work on them in the morning.

#2 RC/ Cu 0860:

Bathces on floor fed afternoon and midnight shift. Out of feed for now.

#3 MED line / D-1702:

Running on second shift. Continue as able, we have a bunch of bags on the floor.

#3 RC / D-1702:

Feeding continue.

#4 RC / D-1145 SNAP

Continue to feed. Over 20 bags on the floor and 2 refeed bags due to liners falling in.

#5 RC / Cu 3818:

Continue to feed.

#6 RC & Dryer / D 1756

Continue. Will need buggy lift first thing Wed morning.

West Pfaudler / D 1145

Made a partial batch with last bag of material. Will be feeding by end of midnight shift, then need instructions for pfauder (cleaning?, holding?, more material to impregnate?).

East Pfaudler/ D 1756:

Continue. See change order sheet for new water pickup for lot 54. As of middle midnight shift, both the hopper and pfaudler are full. Will need Shirmer to lift buggies and get them refilled first thing Wednesday morning.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Should be feeding the last partial batch off pfaudler late midnight shift. Make sure all residual material scraped off discharge end of pfaudler, especially if all batches have been made.

PK Blender: 3915 Pill Mix

Had an issue with the discharge valve leaking. Pete adjusted on afternoon shift, and batch that was held-up due to the valve issue was restarted and finished. However, bags in baghouse may need to be inspected as faint powdery discharge noticed during blowdown. Hold with further batches until this can be looked and either verified OK or bags addressed as needed.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Tower unloaded and reloaded, holding for hydrogen regulator and sample line repairs. Leveling late on midnight shift – continue day shift if needed. See the MOD for new instructions on drum prep.

Tower 6 / :

Tower is MT and washed out, holding for decision.

North Screener /:

Down

South Screener / DPT 0101:

Continue as manpower permits

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine is being put back together, tooling needs to be finished. WOW for new bolts to be installed of east side access door due a bunch of them being stripped. Also, need hopper chutes returned and installed (feed valves are locked out since shutdown).

TK #2 / V 2010:

Currently loading and unloading. Continue...

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue...

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 2) Strikes/APV
- 3) Horne Tableting (work on machine if available)
- 4) East Pfauder/#6RC
- 5) #2 MED/#2 RC
- 6)#1 MED/#1 RC
- 7) #5 RC
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening